



HPS TruWave[®]

Active Harmonic Filter



ODVA Declaration of Conformity

hammondpowersolutions.com

energizing our world

Distributed by Gross Automation | +1 (262) 252-1600 | sales@grossautomation.com

HPS TruWave™ active harmonic filter (AHF) is a comprehensive and flexible solution for harmonic mitigation. It provides the advanced control and proven reliability that your facility needs to solve power quality issues.

It monitors the load current and very quickly responds to the power system distortion as it develops. A corrective current is injected to effectively cancel out the harmonics required from the upstream power source. The result is a harmonic load on the power system that is acceptable, with more balanced current and voltage waveforms.

HPS TruWave operates at one of the highest efficiencies for any AHF, ensuring that losses are minimized. HPS TruWave is a critical addition to any plant or facility requiring IEEE-519 compliance.



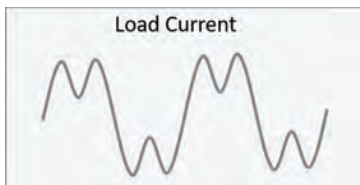
Power Quality & Harmonic Distortion

Power quality problems are one of the major causes of unscheduled down time, equipment malfunction and damage. The majority of power quality issues are a result of harmonic distortion.

Causes: Non-linear loads such as variable frequency drives (VFDs), DC drives and induction heating systems.

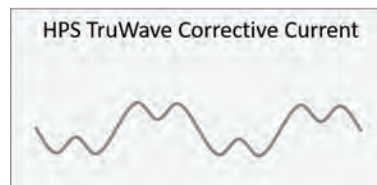
- Consequences:
- Overheating of electrical equipment
- Loss of efficiency
- Nuisance tripping
- Premature equipment failure
- Interference with communication systems

Power Quality & Harmonic Distortion Solution



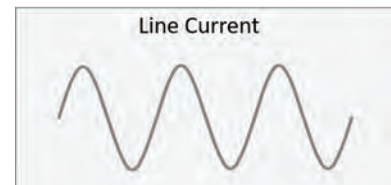
Current harmonics generated by VFDs.

+



Corrective current injected by Active Filter

=

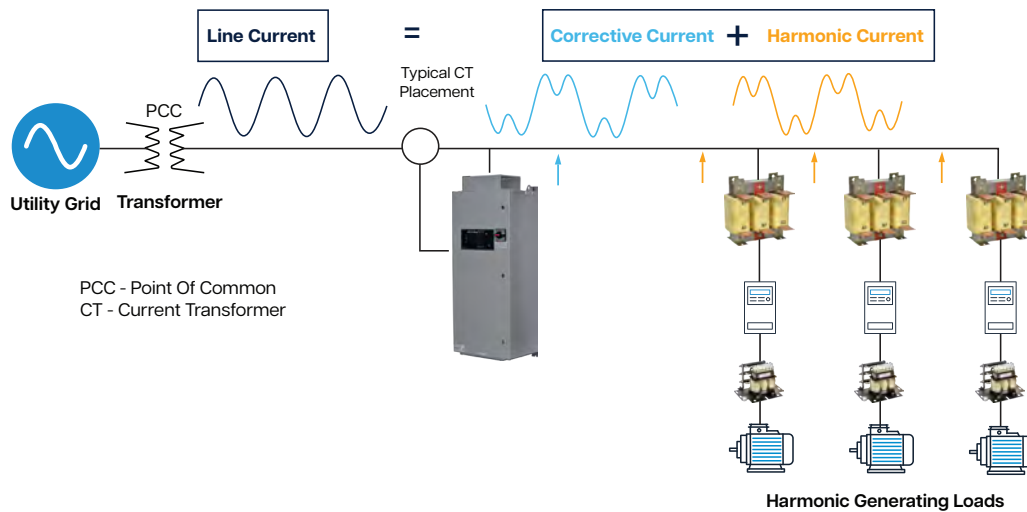


Line current with a minimum power losses and disturbances seen by power system

HPS TruWave Operation Principle

Each AHF unit is connected in parallel with non-linear loads that require harmonic compensation. The current sensors placed on the bus are continuously monitoring the load harmonics. The switching devices (IGBTs) inside the AHF unit inject the corrective currents to cancel out harmonic currents generated by non-linear loads. The result is an ideal line current with minimum power losses and disturbances seen by the transformer.

Example Installation



What You Gain

Compared to other power quality technologies HPS TruWave provides an efficient and reliable solution.



Profitability

Active harmonic filters are the world's most flexible solution for power quality issues.



Improved Reliability

Increased electrical power quality results in increased uptime and reduces nuisance tripping events



Energy Savings

Combine the most efficient active harmonic filters with proven system efficiency gains.



Advance Remote Management

Scaling of different size CTs is accomplished with front LCD touchscreen.

Applications

Critical applications require IEEE-519 compliant power systems. Below are some examples of industries with critical applications:

- Chemical Processing
- Data Centers
- HVAC Systems
- Material Handling
- Mining
- Oil & Gas
- Pulp & Paper
- Hospitals
- Wastewater Treatment Plants
- EV Charging



Power Quality & Harmonic Distortion

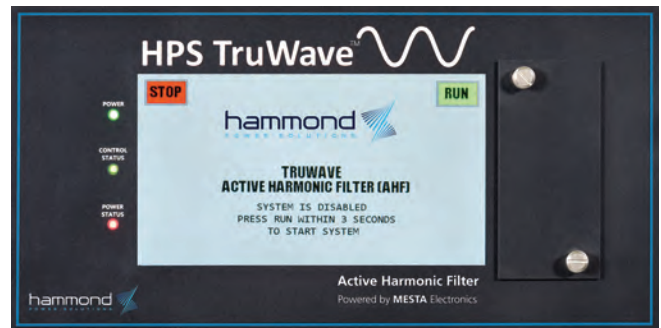
The HPS TruWave™ is a true Active Filter and is a comprehensive solution for harmonic mitigation and power factor correction.

- Actively reduces harmonic distortion to below 5% complying with IEEE-519 recommendation
- Improves power factor resulting in decreased utility cost
- Parallel system installation to accommodate large scale applications
- 98% operation efficiency to lower operational costs and increased reliability
- Balances three phase loads for increased usable system capacity
- Corrects for single/multiple loads enabling cost effective solutions



Advanced LCD Touchscreen Display

- Detailed power quality information for evaluation of the effectiveness of the system
- Detailed historical data
- FDR data information
- LED indicators
- Firmware update via front panel interface with flash drive
- Troubleshooting via the front display, serially over ethernet, or using flash drive
- Easy access to ethernet communication interface
- CT diagnostic and auto-correction



Active Harmonic Filter Sizing Tool

HPS TruWave™ AHF can be sized using an Excel-based program. It uses your basic system data to generate accurate harmonic and power quality analysis to select the HPS TruWave unit for your unique applications.

Calculate Filter Size	SYSTEM with HPS TruWave			
	SYSTEM w/o HPS TruWave	System with acceptable TDD	System with 0% TDD	System with 0% TDD & acceptable PF
RMS Current	596.6256	466.2544955	466.6727589	466.6727589
Fundamental Current	466.6727589	466.6727589	466.6727589	466.6727589
Harmonic Current	199.643379	23.283734	0	0
TDD%	43.851	0	0	0
Reactive Current	208.1841726	63.7526207	59.3487111	59.3487111
DPM Current	0	176.261726	199.5454339	199.5454339
Lf	461.8753608	461.8753608	461.8753608	461.8753608
Ld	59.3487111	59.3487111	59.3487111	59.3487111
Power Factor	0.91167	0.990607864	0.99184531	0.99184531

Estimated Size of HPS TruWave
199.55 amperes
Select appropriate HPS TruWave model based on this estimate.

SPECIFICATIONS



ELECTRICAL PRODUCT CHARACTERISTICS

Voltage Rating:	208-480 VAC; +12%/-15% (600 VAC with the use of autotransformer) 3 phase, 3 wire, plus ground
Current Rating:	50A, 100A, 150A, 200A, 300A, 400A, 500A, 600A @208-480VAC (40A, 80A, 120A, 160A, 240A @600VAC)
Frequency:	50Hz or 60Hz, ± 5 Hz

Please consult HPS for system configuration requiring 4 wire systems.

TECHNICAL PRODUCT CHARACTERISTICS

Harmonic Attenuation:	< 5% TDD as per IEEE 519-2014 (typically requires either 3% line reactor or 4% DC choke)
Harmonic Cancellation:	2 nd to 51 st
Power Factor:	Up to 0.99 immediately upstream of installation point - may depend on system loading
Efficiency:	98% at full load (industry-leading)
Control Scheme:	Full spectrum cancellation
Control Response Time:	500 μ s (industry-leading)
Overload Capability:	300% peak, 100% RMS
Display:	6" by 3.5" dust tight graphic colour LCD touchscreen
Operator Interface:	HMI colour LCD touch screen
Approval:	UL & cUL* Listed UL File No: E253505

* 400A-600A cUL pending

ENVIRONMENTAL CONDITIONS

Ambient Operating Temperature:	0°C to 40°C
Humidity:	95% maximum non-condensating
Altitude:	\leq 1000m, (derate 1% per 100m above)
Storage Temperature:	-20°C to +60°C
Cooling Configuration:	Internal forced air
Enclosure Type:	Open or Type 1
Optional Seismic Compliance:	IBC 2018 and ASCE 7-16 standards (SDS = 2.0, I _p = 1.5, z/h = 1)

Display Parameters:	Power quality information, operating parameters, operational status
Touchscreen Functions:	Run, stop, menus, parameter set-up
Communication Capability:	Ethernet (optional Ethernet/IP and Modbus TCP)
Parallel Operation:	Up to 10 units per set of CT
Protection Class:	Class T fuses rated at 200,000 AIC

Current Transformer (CT) Information: Required with AHF solution

Current Transformer:	5 A secondary; 400 Hz rated Accuracy: 1-4%
Quantity of CT:	2 for 3 phase loads (3 required when line to neutral single phase loads present)
CT Position:	Phase A and B of the incoming line (3 phase loads); Phase C (if single phase loads present)
CT Programming:	Via front LCD touch screen

HPS TruWave Part Number Guide

Example




Family				Generation	Voltage Rating	Current Rating	Filter Enclosure	Option Indicator ¹					
								Suffix					
W	A	H	F	1	K	1	0	0	F	E	6	P	1




Family	Generation	Current Rating	Communication Options
WAHF = TruWave Active Harmonic Filter Prefix	1 = 1 st Generation	050 = 50A	E = Ethernet ²
	Voltage Rating	100 = 100A	I = Ethernet/IP
	D - 240V	150 = 150A	T = Modbus TCP
	K - 480V	200 = 200A	Frequency Options
	U - 690V (future)	300 = 300A	6 = 60Hz ²
		400 = 400A	5 = 50Hz
		500 = 500A	Seismic Options
		600 = 600A	S= Seismic
		Filter Enclosure	Voltage Options
		F = Open Frame	B = 208V
		A = Type 1	H = 400V
			P = 600V - Requires autotransformer. Used on system greater than 480V ³
			1 = Autotransformer provided by HPS

¹ Options Indicator = Separate items that are either configured via software, factory installed or stand alone.
² Default options - ignore if all following characters are default values.
³ 480V units can also be used up to 600V, with an autotransformer. The current rating at higher voltage will be derated.

Support & Resources

No other transformer company can offer our service and quality in a full range of products.

- 
Power Quality Lab
 HPS offer an in-person and virtual tours of our Power Quality Lab where we can demonstrate our broad range of power quality products.
- 
Partner Support
 HPS is supported by a National Representative and Distributor network.
- 
Power Quality Products
 We carry an extensive inventory of other power quality solutions including Harmonic Mitigating Transformers, Drive Isolation Transformers and Reactors.

- 
Live Telephone Technical Support
 Our inside sales team is available to quickly answer your questions. They are technically trained and able to answer most questions right over the phone.
- 
Online Training
 HPS Academy has many interactive training presentations on topics such as our products, company, regulations and so much more. Short quizzes are available to ensure participants understand the information presented. www.hpsacademy.com
- 
Technical Webinars
 HPS offers interactive webinar presentations to provide customers with detailed product solutions. To schedule a webinar email: marketing@hammondpowersolutions.com

SELECTION TABLES

240V & 480V

240V SYSTEM VOLTAGE

OPEN FRAME

60HZ

Rated Current	Catalog Number	Enclosure	Frame	Approx. Dimensions - Inches [mm]			Approx. Weight Lbs [kg]	Watts Losses (kW)	Mtg Type W - Wall F - Floor
				Width	Depth	Height			
50	WAHF1D050F	Open	WF1	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	135.0 [61.0]	0.9	W
100	WAHF1D100F	Open	WF2	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	175.0 [79.0]	1.7	W
150	WAHF1D150F	Open	WF3	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	245.0 [110.0]	2.5	W
200	WAHF1D200F	Open	WF4	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	280.0 [126.0]	3.3	W
300	WAHF1D300F	Open	WF5	27.00 [685.80]	13.70 [347.98]	56.00 [1422.40]	400.0 [180.0]	5.1	F

240V SYSTEM VOLTAGE

TYPE 1

60HZ

Rated Current	Catalog Number	Enclosure	Frame	Approx. Dimensions - Inches [mm]			Approx. Weight Lbs [kg]	Watts Losses (kW)	Mtg Type W - Wall F - Floor
				Width	Depth	Height			
50	WAHF1D050A	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	230.0 [104.0]	0.9	W
100	WAHF1D100A	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	270.0 [122.0]	1.7	W
150	WAHF1D150A	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	440.0 [198.0]	2.5	W
200	WAHF1D200A	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	480.0 [216.0]	3.3	W
300	WAHF1D300A	Type 1	WA3	33.00 [838.20]	18.00 [457.20]	75.00 [1905.00]	630.0 [284.0]	5.1	F

480V SYSTEM VOLTAGE

OPEN FRAME

60HZ

Rated Current	Catalog Number	Enclosure	Frame	Approx. Dimensions - Inches [mm]			Approx. Weight Lbs [kg]	Watts Losses (kW)	Mtg Type W - Wall F - Floor
				Width	Depth	Height			
50	WAHF1K050F	Open	WF1	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	135.0 [61.0]	0.9	W
100	WAHF1K100F	Open	WF2	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	175.0 [79.0]	1.7	W
150	WAHF1K150F	Open	WF3	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	245.0 [110.0]	2.5	W
200	WAHF1K200F	Open	WF4	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	280.0 [126.0]	3.3	W
300	WAHF1K300F	Open	WF5	27.00 [685.80]	13.70 [347.98]	56.00 [1422.40]	400.0 [180.0]	5.1	F
400	WAHF1K400F	Open	WF6	Consult Factory					
500	WAHF1K500F	Open	WF7	Consult Factory					
600	WAHF1K600F	Open	WF8	Consult Factory					

480V SYSTEM VOLTAGE

TYPE 1

60HZ

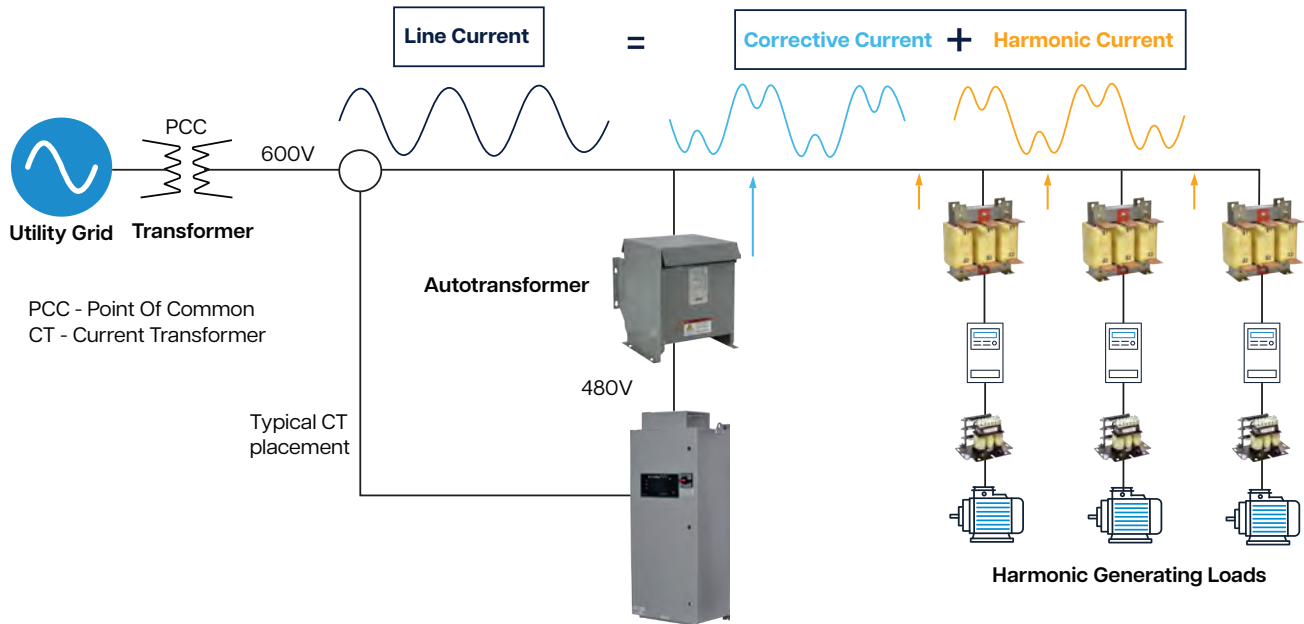
Rated Current	Catalog Number	Enclosure	Frame	Approx. Dimensions - Inches [mm]			Approx. Weight Lbs [kg]	Watts Losses (kW)	Mtg Type W - Wall F - Floor
				Width	Depth	Height			
50	WAHF1K050A	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	230.0 [104.0]	0.9	W/F*
100	WAHF1K100A	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	270.0 [122.0]	1.7	W/F*
150	WAHF1K150A	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	440.0 [198.0]	2.5	W/F*
200	WAHF1K200A	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	480.0 [216.0]	3.3	W/F*
300	WAHF1K300A	Type 1	WA3	33.00 [838.20]	18.00 [457.20]	75.00 [1905.00]	630.0 [284.0]	5.1	F
400	WAHF1K400A	Type 1	WA4	50.00 [1270.00]	20.00 [508.00]	72.00 [1829.00]	965.0 [438.0]	6.6	F
500	WAHF1K500A	Type 1	WA5	60.00 [1524.00]	20.00 [508.00]	80.00 [2032.00]	1200.0 [544.00]	8.4	F
600	WAHF1K600A	Type 1	WA5	60.00 [1524.00]	20.00 [508.00]	80.00 [2032.00]	1315.0 [597.00]	10.2	F

*Optional floor mount kits are available

SELECTION TABLES

600V

600V Operation



600V SYSTEM VOLTAGE (480V units with an autotransformer)

OPEN FRAME

60HZ

Rated Current with Autotransformer	Items Required	Enclosure	Frame	Approx. Dimensions - Inches [mm]			Approx. Weight Lbs [kg]
				Width	Depth	Height	
40	WAHF1K050F-E6P1	Open	WF1	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	135.0 [61.0]
	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	360.0 [162.0]
80	WAHF1K100F-E6P1	Open	WF2	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	175.0 [79.0]
	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	360.0 [162.0]
120	WAHF1K150F-E6P1	Open	WF3	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	245.0 [110.0]
	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	425.0 [191.0]
160	WAHF1K200F-E6P1	Open	WF4	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	280.0 [126.0]
	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	425.0 [191.0]
240	WAHF1K300F-E6P1	Open	WF5	27.00 [685.80]	13.70 [347.98]	56.00 [1422.40]	400.0 [180.0]
	Autotransformer	Type 3R	-	26.00 [660.40]	25.00 [635.00]	38.00 [965.20]	715.0 [322.0]

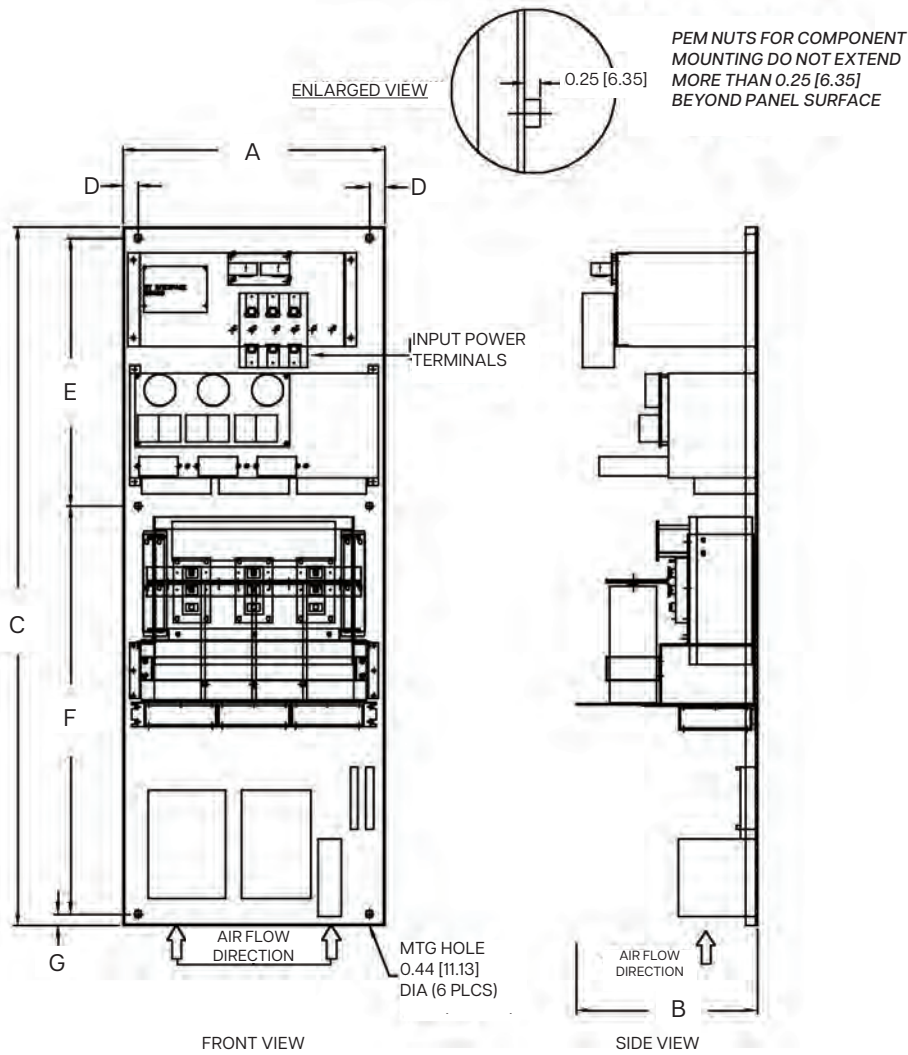
600V SYSTEM VOLTAGE (480V units with an autotransformer)

TYPE 1

60HZ

Rated Current with Autotransformer	Items Required	Enclosure	Frame	Approx. Dimensions - Inches [mm]			Approx. Weight Lbs [kg]
				Width	Depth	Height	
40	WAHF1K050A-E6P1	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	230.0 [104.0]
	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	360.0 [162.0]
80	WAHF1K100A-E6P1	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	270.0 [122.0]
	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	360.0 [162.0]
120	WAHF1K150A-E6P1	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	440.0 [198.0]
	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	425.0 [191.0]
160	WAHF1K200A-E6P1	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	480.0 [216.0]
	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	425.0 [191.0]
240	WAHF1K300A-E6P1	Type 1	WA3	33.00 [838.20]	18.00 [457.20]	75.00 [1905.00]	630.0 [284.0]
	Autotransformer	Type 3R	-	26.00 [660.40]	25.00 [635.00]	38.00 [965.20]	715.0 [322.0]

Figure 1



Panel Style	Fig. #	Dimensions in Inches [Millimeter]						
		A	B	C	D	E	F	G
WF1	1	16.90 [429.26]	11.70 [297.18]	45.00 [1143.00]	1.00 [25.40]	17.25 [438.15]	26.25 [666.75]	0.75 [19.05]
WF2	1	16.90 [429.26]	12.82 [325.63]	45.00 [1143.00]	1.00 [25.40]	17.25 [438.15]	26.25 [666.75]	0.75 [19.05]
WF3	1	22.00 [558.80]	12.54 [318.52]	54.00 [1371.60]	1.00 [25.40]	20.50 [520.70]	32.00 [812.80]	0.75 [19.05]
WF4	1	22.00 [558.80]	13.54 [343.92]	54.00 [1371.60]	1.00 [25.40]	20.50 [520.70]	32.00 [812.80]	0.75 [19.05]
WF5	1	27.00 [685.80]	13.56 [344.43]	56.00 [1422.40]	1.00 [25.40]	21.50 [546.10]	32.50 [825.50]	1.00 [25.40]

Figure WA1

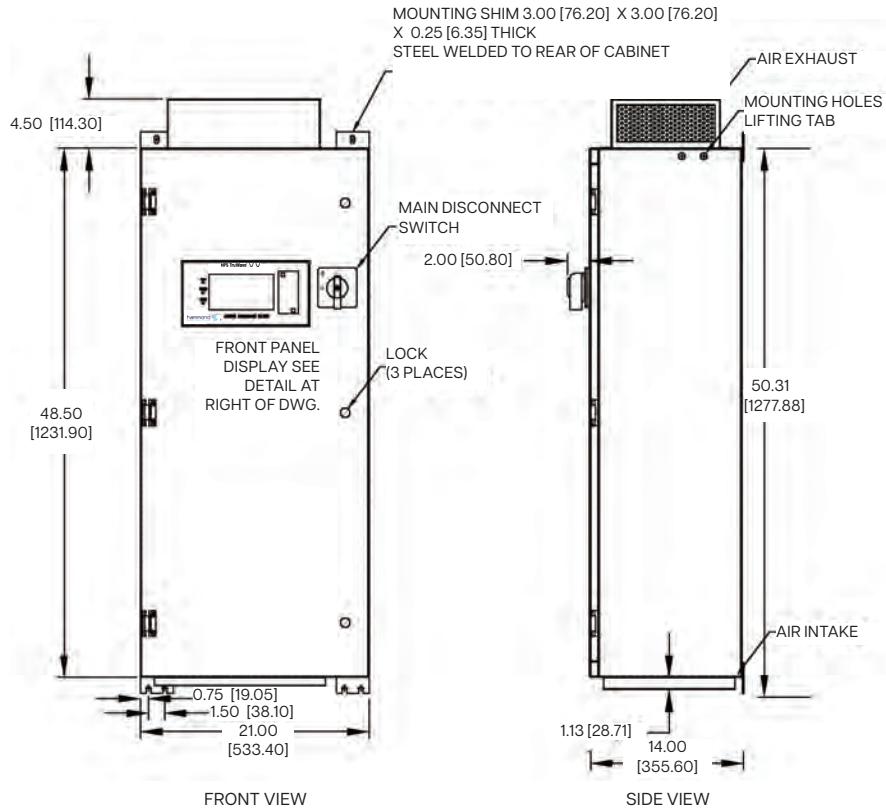
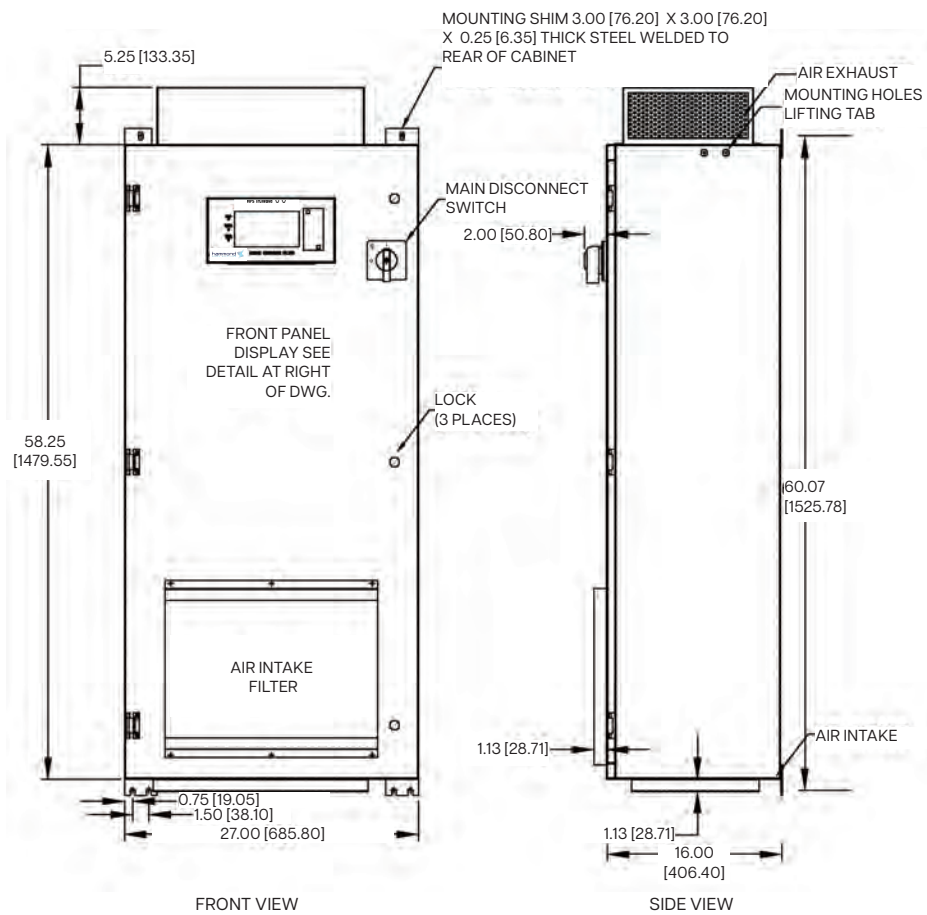


Figure WA2



ENCLOSURE DRAWINGS

Figure WA3

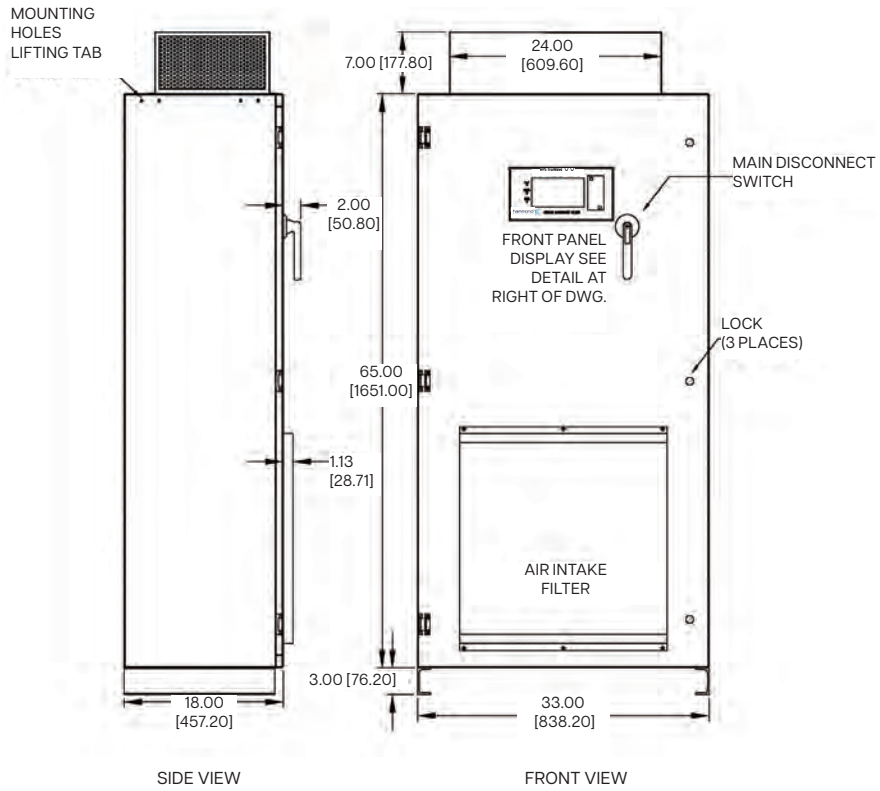
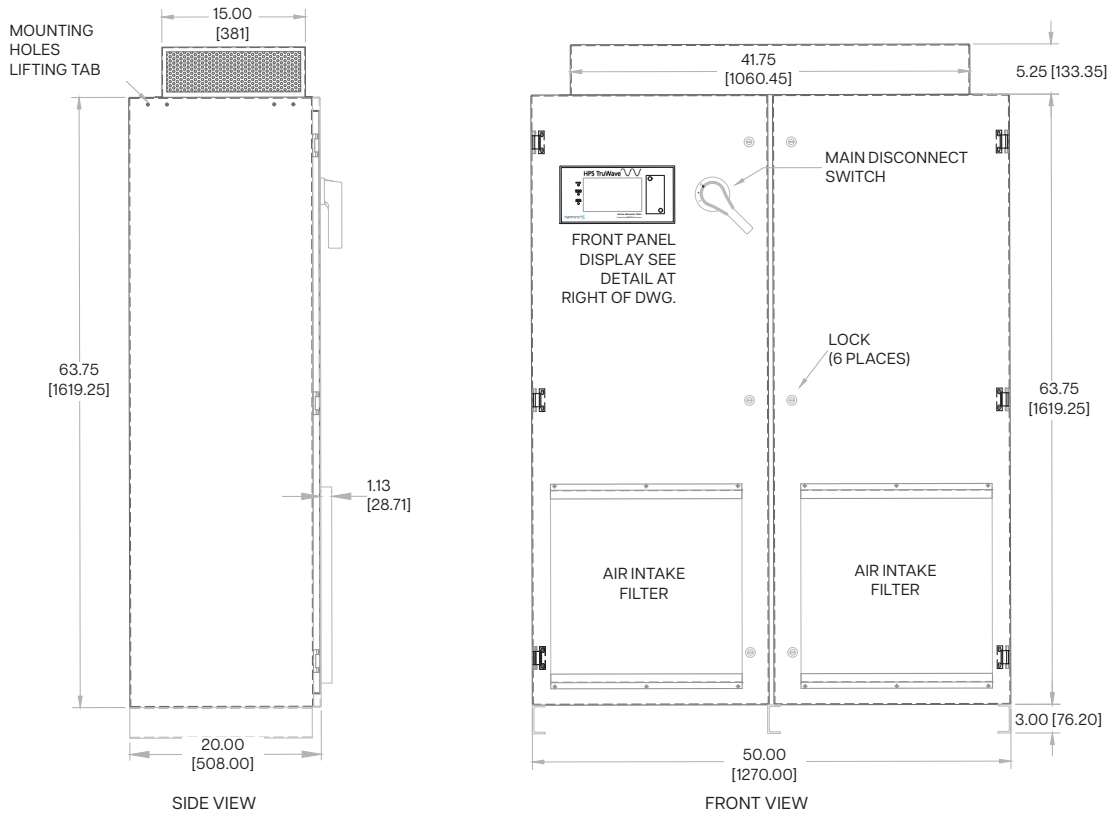
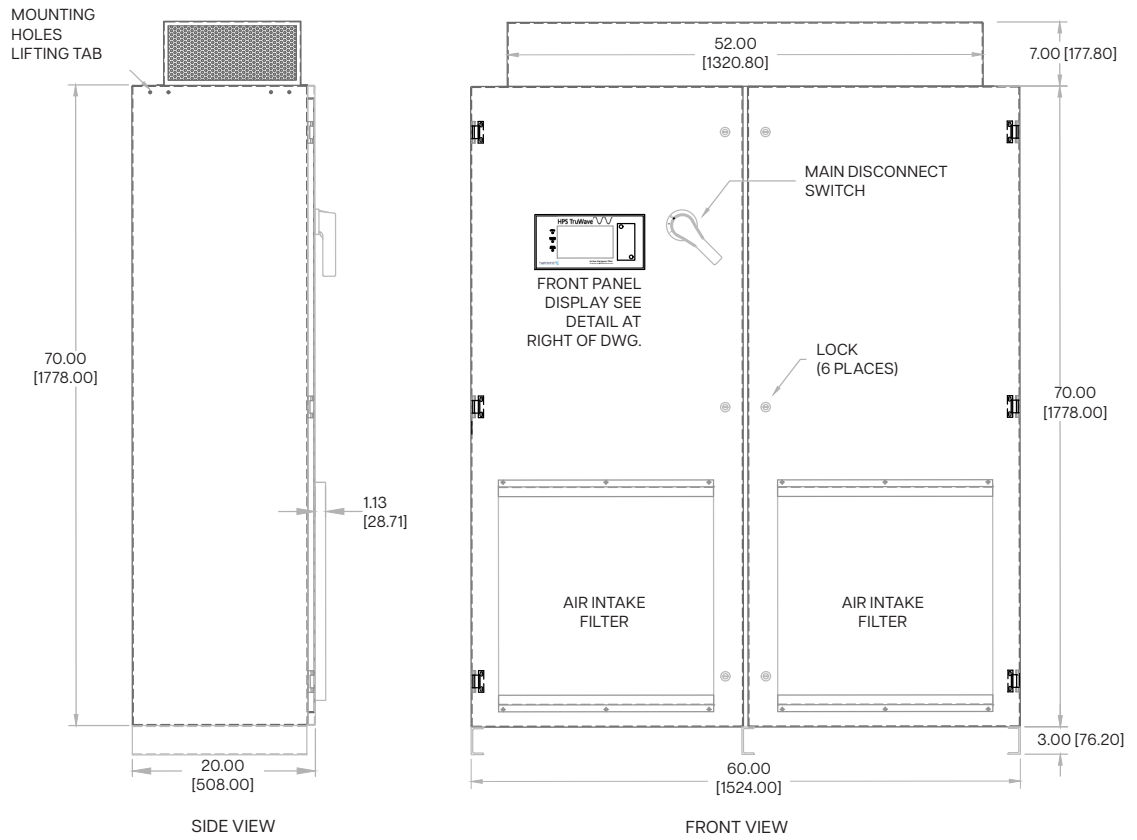


Figure WA4



ENCLOSURE DRAWINGS

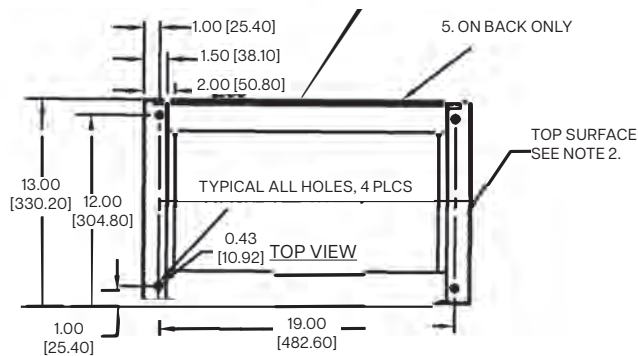
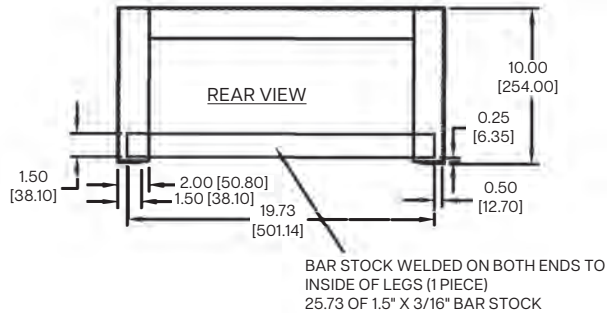
Figure WA5



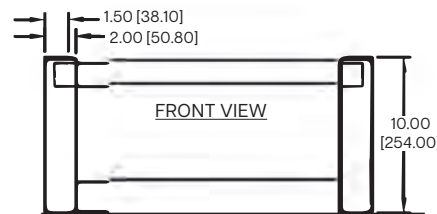
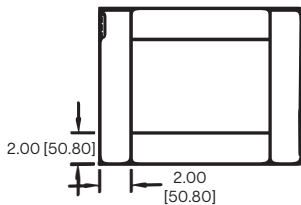
FLOOR MOUNTING KIT DRAWINGS

AHF-FLOOR1 Floor Mount Kit

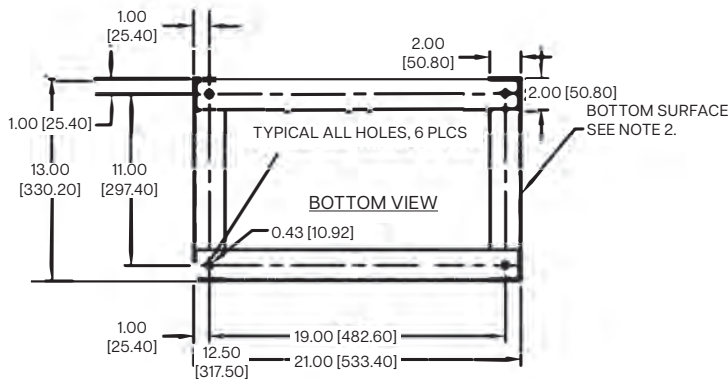
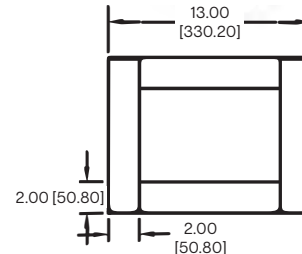
The following drawings detail the floor mounting dimension required and method by which AHF-FLOOR1 are installed on respective active Harmonics filters (50A & 100A)



LEFT SIDE VIEW



RIGHT SIDE VIEW



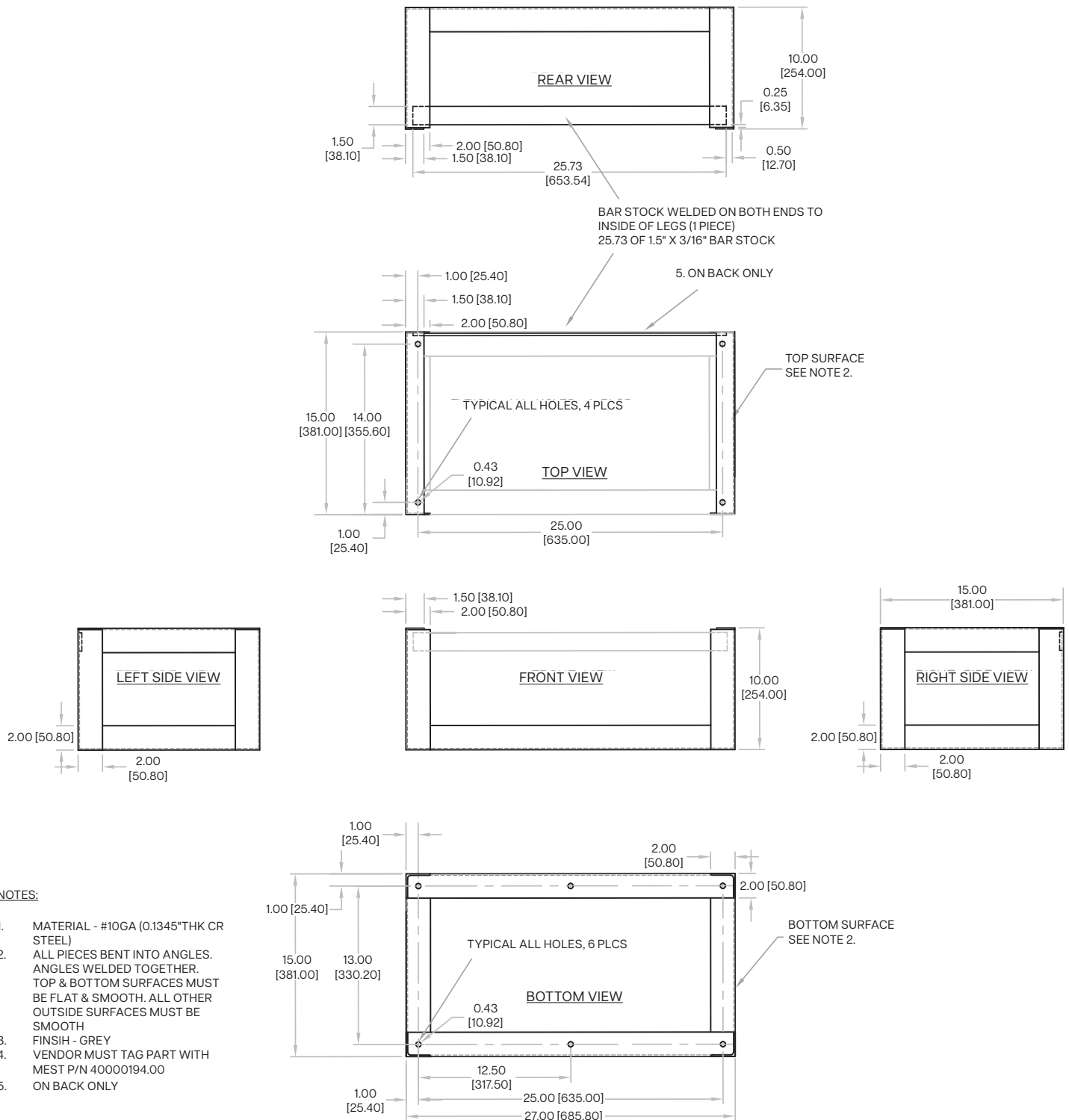
NOTES:

1. MATERIAL - #10GA (0.1345"THK CR STEEL)
2. ALL PIECES BENT INTO ANGLES. ANGLES WELDED TOGETHER. TOP & BOTTOM SURFACES MUST BE FLAT & SMOOTH. ALL OTHER OUTSIDE SURFACES MUST BE SMOOTH
3. FINISH - GREY
4. VENDOR MUST TAG PART WITH MEST P/N 40000198.00
5. ON BACK ONLY

FLOOR MOUNTING KIT DRAWINGS

AHF-FLOOR2 Floor Mount Kit

The following drawings detail the floor mounting dimension required and method by which AHF-FLOOR1 are installed on respective active Harmonics filters (150A & 200A)



Other HPS Power Quality Products

HPS has many power quality products which mitigate current and voltage harmonics caused by non-linear loads including rectifiers, variable frequency drives, DC power supplies and E.V. charging.



HPS Centurion D1
dV/dT Filter



HPS Centurion P
Passive Harmonic Filter



HPS Centurion R
Reactor



HPS Centurion S
SineWave Motor Protection Filter



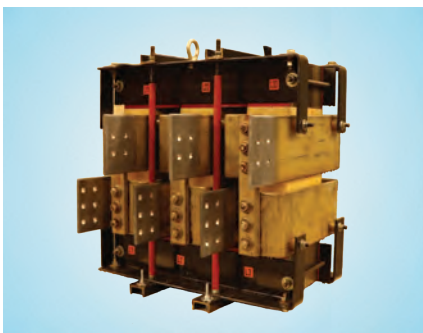
HPS Tribune
Drive Isolation Transformer



HPS Tribune E
Drive Isolation Transformer



HPS Sentinel H
Harmonic Mitigating Transformer



Custom Iron Core
Reactor



Multi-Pulse
Medium & Low Voltage



CANADA

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