



Model Number

SD3-324TC-6-BR-E-25-460-60

MFG PN

T324T25U6B

List Price

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All data shown at HIGH voltage setting

Format STD 3 Phase

Electrical Data

General Data

Rated Motor Output Power	25 HP	Frame Size	324
Rated Motor Speed	1175 r/min	Enclosure	TEFC
Rated Motor Voltage (3 Phase)	460-60 Volts - HZ	Approximate Weight	526.6
Rated Motor Current	31.9 Amps	NEMA Design	B
Service Factor	1.25	IP Rating	56
KVA Code	G	Insulation Class	F
Nominal Efficiency	93 %	Tropicalization	YES
Nominal Power Factor	0.79 cosθ	Duty	Cont.
Full Load Torque Ft-Lb	-- Ft-Lb	Cable Entry	1.25
Temp Rise @ Full Load °C	59.6	Feet Removable	YES
Efficiency Level	IE3 - NEMA Premium	Double Drilled	NO

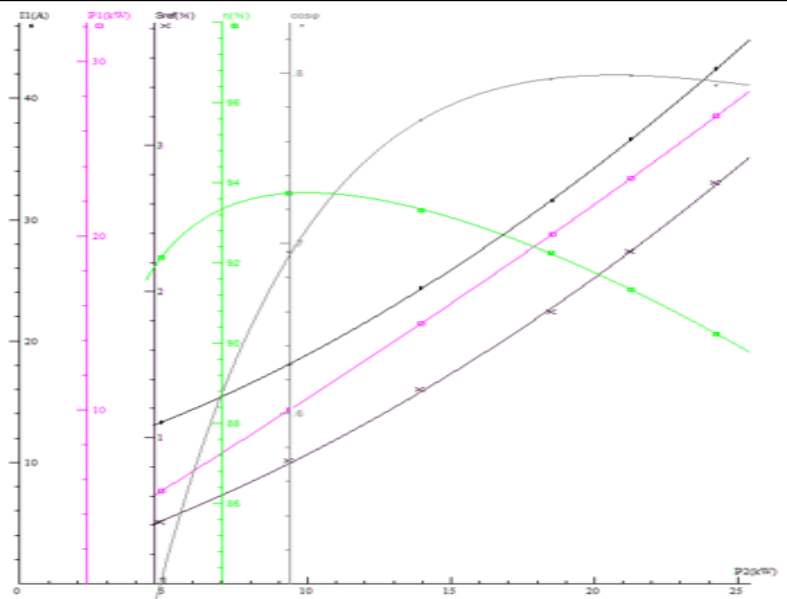
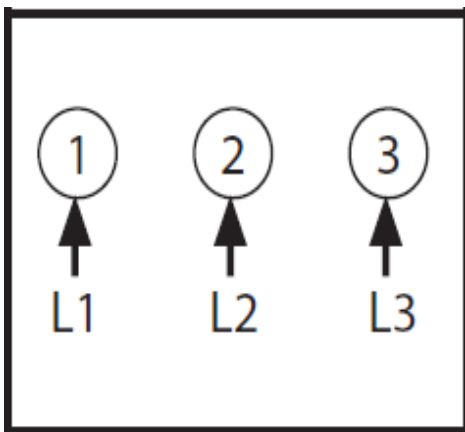
Load Data	RPM	Trq %FL	Current Amps	Rated Ambient (°C)	40
Locked Rotor	-	151	4.63	Rated Altitude (M)	1000
Breakdown	-	173	-	Coating	7024 - Graphite Grey
Pull Up	-	98	-	Shaft Grounding	YES
125% of FL	1173	-	36.6	Brake Voltage (DC)	--
75% of FL	1184	-	24.17	Brake Torque (N-M)	--
50% of FL	1190	-	17.96	Mechanical Data	
No Load	1196	-	10.81		

Hazardous Location	CL1 Div2 Grp A,B,C,D	Bearing DE Side	6312 C3
		Bearing NDE Side	6312 C3
		Moment of Inertia	-- kg.m2
		Noise Level	Per NEMA dB (A)

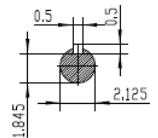
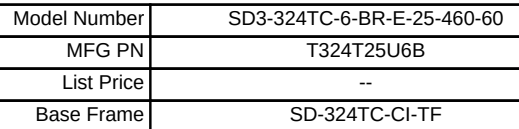
CT VFD Range	--	Loaded Torque Curves	--
$P_1 = \text{INPUT POWER (KW)}$, $S = \text{Slip (\% of Sync RPM)}$, $\eta = \text{Efficiency (\%)}$, $\cos\phi = \text{Power Factor}$			

Certifications	UL	CSA	DOE
File Numbers	323353	224693	096A

Wiring Diagram	3PH Single Voltage SD3
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Techtop Industries -2815 Colonnades Court - Peachtree Corners, GA 30071 - Phone: (678) 436-5540



1. All Cast Iron Construction
2. Design B
3. IP55 Labyrinth seals on DE and ODE
4. H Class Insulation System
5. Max Winding Temperature rise 80°C
6. Max bearing temperature rise 45°C for 4 pole and 50°C for 2 pole motors when direct coupled.
7. Regreassable bearings
8. External Grounding provisions
9. Maximum foot flatness deviation .127 mm
10. Conductive Polymer Cooling Fan
11. Diagonally Split Conduit Box rotatable in 90° increments
12. Lead seals in conduit box
13. Maximum no load sound power 85 dBA(2 pole),
Maximum no load sound power 70 dBA(4 pole),
Maximum no load sound power 64 dBA(6 pole).
14. No Load Motor Vibration not to exceed
a.Radial 60HZ - 2.03mm/s (2,4 pole) and 1.52mm/s (6 pole)
b.Axial 60HZ - 1.52mm/s
15. 300 series Stainless Steel hardware
16. Epoxy Coating meeting ASTM B117-97 for 96 h
17. All internal surfaces coated with anti-corrosion coating.
18. Internal Shaft Grounding brush installed on drive end.
19. No Load test report included with motor

 ShangHai HIMAK Electrical Machinery CO.,LTD				EMA TEFC 326TC			
				IEEE-841 UNITS:INCH			
Design		Standard		NO:		CY257.A21.004	
Checker		Allow		STEP MARK		1:5	SORT
Auditing		Date					
						Cast iron Motor	